

Resin for the 3D printing of dental models



11.

Skin colour

Graphenano

3D UV printing with sensitive graphene resin



graphenanodental.com

G-PRINT 3D Model

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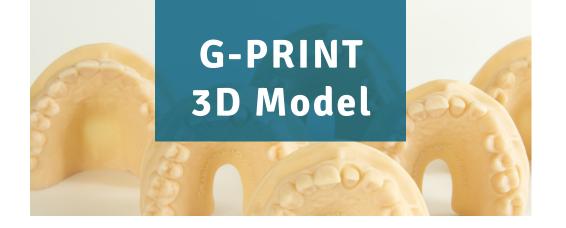




Graphenano Group:

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- Resin for the solid and hollow 3D printing of complete or partial dental models or with removable matrixes.
- Ideal for duplicating with silicone or gelatine, as well as for the manufacture of splints, aligners, etc, using thermoforming techniques.
- Print and processing parameters developed specifically for the resin provide optimal manufacturing processes with reproducible results every time.
- The dimensional stability and the smooth, pore-free surfaces of the printed models are the ideal basis for the manufacture of high-precision restorations.

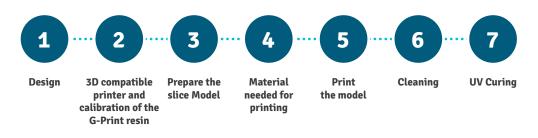
• It can be insulated from adhering wax and is resistant to moisture; models can be cleaned without difficulty and their handling during processing is comparable to that of a conventional plaster model.

• Optimal visibility of all contours and margins of the models in the skin colour of the preparation.

• Ideal for processing in DLP 3D printers with a wavelength of 405 nm.

• Easy and error-free handling - the high physical stability of the material minimises sedimentation during storage and allows easy mixing.

G-PRINT working process



G-PRINT 3D resin parameters

• Hardness:

- Viscosity (25°C):
- Curing wavelength:
- Liquid density:
- Solid density:
- Elastic modulus ⁽¹⁾:
- Bending resistance (5%) ⁽¹⁾:
- Exposure time:
- Service life:

or shore D
552 mPa. s
405 nm
1,1 g/cm ³
1.184 g/cm ³
2540 MPa
80,6 MPa
0,6 - 5,5 s
12 months

87 Shore D



⁽¹⁾ ASTM B 790-15